POP®



ProSet® 1600

Great power in a reliable, lightweight and compact rivet tool

Features & Benefits

Performance

High force-to-weight ratio

Quick disconnect nose housing

Quick disconnect jaw case

Quick disconnect Mandrel Collector

Ergonomic

Lightweight polymer construction
Comfortable two finger, low activation force trigger
Directionable air exhaust

Economy

Conserve energy, On/Off, left or right swivel air fitting

Adaptability

Capable of setting 2.0 mm Micro Rivets Extended 5" long front end for extra reach **POP**® Rivet Presenter (RP) compatible

The ProSet® 1600 is among the highest force-to-weight ratio blind riveting tools in the industry. In addition to its compact design, the comfortable, small rounded grip reduces user fatigue and increases ability to manoeuvre in tight spaces.

The ProSet® 1600 will keep your production lines running at full speed. Thanks to the innovative quick disconnect nose housing, the front end components can be serviced in minutes - without tools. With the 1600 Mandrel Collection System (MCS) model, spent mandrels are instantly collected, and with the quick disconnect system, disposal takes no time, keeping work areas safe and clean with minimal downtime.

This ProSet® 1600 model also features an innovative left or right, On/Off swivel air fitting providing additional flexibility, conserving energy and reducing operating costs. The 1600 will set 2.0 mm Micro Rivets, 2.4mm and 3.2mm diameter rivets in all materials and up to 4.0mm all steel open end rivets.





Lightweight and comfortable to operate



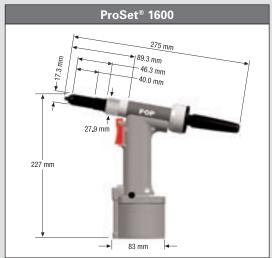
Quick disconnect nose housing

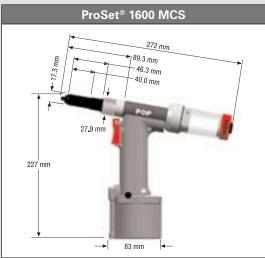


Quick disconnect Jaw Guide technology









Weight
Length
Height
Tool Stroke
Working Pressure
Pulling Force
Force/Weight Ratio
Air Consumption

0.97 kg
275 mm
227 mm
18 mm
5.0 - 6.9 bar
4850 N @ 6.2 bar
5 kN/kg
1.22 litres/rivet

1.04 kg
272 mm
227 mm
18 mm
5.0 - 6.9 bar
4850 N @ 6.2 bar
4.6 kN/kg
70 litres/min (max)

Rivet Capacity

Rivet Type	Material (Body – Mandrel)	Rivet Diameter		
		2.4 mm*	3.0 - 3.2 mm	4.0 mm
Open End &	Aluminium – Aluminium	1	✓	1
Multi-Grip™	Aluminium – Steel/St. Steel	1	✓	1
	Steel – Steel	1	1	√ †
	St. Steel – St. Steel	1	1	1
	Monel – Steel/St. Steel	1	✓	
Closed End	Aluminium – Aluminium	1	✓	1
	Aluminium – Steel/St.Steel	1	1	√ ‡
	Copper – Steel	1	✓	✓ ‡
	Steel – Steel	1	✓	
	St. Steel – St. Steel	1	✓	
LSR Rivets	Aluminium – Aluminium	1	✓	1
HR™ Rivets	Steel – Steel	1	✓	
T Rivet	Aluminium – Steel	1	√	1
Self Plugger	Steel – Steel	1	1	
MCS Collector Capacity (No. of Mandrels)		300	120	90

- Use FAN239-176 Jaw pusher set up
- † Excludes Multi-Grip™
- ‡ Set air pressure at 6.2 bar

Optional Accessories

Part Number	Description
PRN214	Nosepiece for 2.0 mm Micro Rivets
PRG402-02	Jaws for 2.0 mm Micro Rivets
FAN239-174	Front End 5" Length Extension Kit
FA203-408	Adapter Kit for MCS5000 (remote MCS)
FAN239-177	MCS Retrofit Kit - Convert 1600 Model



Insist on Genuine POP® Rivets

NOTE: St. Steel = Stainless Steel



Extended Nose Housing

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